PUBLIC @ AUCTION G.E. PHILLIPS LIMITED Industrial Metal Spinning Facility

404 Attwell Drive, Toronto, Ontario, Canada





HACO SHEAR, 10' X 1/2" CAPACITY, MODEL HSL 3013

Short Sale, Please Be Prompt! Visit infassets.com to view videos of spinning lathes

2005

AUCTION: Wednesday May 9, 11:30 AM Inspection: Wednesday May 9, 9 AM to 11:30 AM

Blank Size Up To 84"





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1986 LEIFELD PNC 600 CNC SPINNING LATHE



LEIFELD PNC 600, Max. Blank Size 47.24", Distance Between Centers 55.12", X Axis Travel – 19.69", Z Axis Travel – 27.56", Main Spindle Drive 40/30 HP, Hydraulic Pump Motor 33.5 HP, Slide Power Transverse (X) & Longitudinal (Z) 22,480 lbf (pound force), Tailstock Stroke 25.59", Ejector Stroke 15.75", Spindle Mount (Tool Adaptor) DIN 11, Including The Following Options: KA Unit, Material Support Device, Centering Unit, Roll Block System – Slide Lifting, 600V, Series 3/1, sn 10.1957.0

This brochure is only a partial listing. Please visit our websites at www.infassets.com for more detailed listings and photos.

1987 LEIFELD PNC 450 CNC SPINNING LATHE



LEIFELD PNC 450, Max. Blank Size 35.43", Distance Between Centers 40.35", X Axis Travel – 12.20", Z Axis Travel – 19.69", Main Spindle Drive 25/15 HP, Hydraulic Pump Motor 28.5 HP, Slide Power Transverse (X) & Longitudinal (Z) 14,612 lbf, Tailstock Stroke 19.69", Ejector Stroke 11.81", Spindle Mount (Tool Adaptor) DIN 8, Including The Following Options: KA Unit, Material Support Device, Centering Unit, 600V, Series 20/1, sn 10.2224.0

PROXY BIDDING:

We will be happy to bid on your behalf if you are unable to attend our auction. Please call our office at 1-866-669-8893, or visit our website to submit a proxy bid. infassets.com



4 LEIFELD & BOKO SEMI-AUTOMATIC SPINNING LATHES



BOKO Model PIIIb-K 361/1, Max. Blank Size 84", Distance Between Centers 82.6", X Axis Travel 11.8", Z Axis Travel 39.3", Main Spindle Drive Upgraded to 40 HP, Upgraded Hydraulic Pump Motors Total 25 HP, Slide Power Transverse (X) 14,100 lbf, Tailstock Stroke 29.5", S.N. 275



BOKO Model D82H, Max. Blank Size 63", Centre Height 32.3", Distance Between Centers 106", X Axis Travel 11.8", Z Axis Travel 49.3", Main Spindle Drive 40 HP, Hydraulic Pump Motor 7.5 HP + 1 HP, Slide Power Longitudinal (Z) 26,400 lbf, Slide Power Transverse (X) 20,000 lbf, Tailstock Stroke 35.4", 550V, sn 417



LEIFELD Model PLB 600, Max. Blank Size 47.24", Max. Blank Size in Gap 63", Width of Gap 19.7", Distance Between Centers 35.43", X Axis Travel 11.5", Z Axis Travel 25", Main Spindle Drive 15 HP, Hydraulic Pump Motor 10 HP, Slide Power Longitudinal (Z) 9,920 lbf, Slide Power Transverse (X) 5,511 lbf, Threaded Spindle M 89, DIN 800 – 3.5", Tailstock Stroke 29.5", Mechanical and Hydraulic Top Slide, Material Support Cylinder



LEIFELD Model PLB 600, Max. Blank Size 47.24", Max. Blank Size in Gap 63", Width of Gap 19.7", Distance Between Centers 35.43", X Axis Travel 11.5", Z Axis Travel 25", Main Spindle Drive 15HP, Hydraulic Pump Motor 10 HP, Slide Power Longitudinal (Z) 9,920 lbf, Slide Power Transverse (X) 5,511 lbf, Spindle DIN 11, Tailstock Stroke 29.5", Mechanical and Hydraulic Top Slide, Ejector, sn 4954/XIII/3

Plus Assorted Spinning Lathe Tooling



HACO SHEAR MODEL HSL 3013



BLUE VALLEY 1/4" CAPACITY CIRCLE SHEAR, MODEL 40.888



O TON

BROWN BOGGS MODEL 20 LJ OBI PRESS



BLUE VALLEY 3/8" CAPACITY CIRCLE SHEAR, MODEL 65.387



SHEAR

2005 HACO 10' x 1/2" Capacity, Model HSL 3013, SP8 Control, 18 Plate Holders, Strokes Per Min Over Full Length: 9-17, Rake Angle Adjustment 0.5-3 Degree, Working Height 36.61", Squaring Arm 36", Motorized Swing Away Back Gauge 39.37", Foot Pedal, sn 20524

SHEAR

2005 **HACO** 10' x 1/2" Capacity, Model HSL 3013, SP8 Control, 18 Plate Holders, Strokes Per Min Over Full Length: 9-17, Rake Angle Adjustment 0.5-3 Degree, Working Height 36.61", Squaring Arm 36", Motorized Swing Away Back Gauge 39.37", Foot Pedal, sn 20524

CIRCLE SHEARS

BLUE VALLEY ¼" Capacity Circle Shear, Model 40.888, Max Circle From 12" – 12.3" Diameter at 40 fpm, 15.5" Throat, 3HP, 1,800 RPM, Both Blades Power Driven, Top Blade Double Edged **BLUE VALLEY** 3/8" Capacity Circle Shear, Model 65.387

PRESSES

BROWN BOGGS Model 20 LJ 110 Ton OBI Press, 27" x 42" Bed, 27" x 21" Ram, Foot Pedal Control, sn 12900

ERFRUT 100 Ton, C Frame Press Model PED 100/2, 26" x 34" Bed, 18" x 21" Ram, Air Clutch, Palm Button Control, sn 013/010/44

FABRICATION SUPPORT

ABATE Gap Bed Lathe, Model KR 320, 16" 3 Jaw Chuck, 24"x80", 32" Swing in Gap, 2" Bore, Tailstock, Tool Post



TOYOTA 30, 6,000 LB CAPACITY FORKLIFT



ABATE GAP BED LATHE, MODEL KR 320

ARBOGA Geared Head Drill Model RM3508R. 3HP. 550V. 70-1350 RPM, 20"x24" Adjustable Table, 7" Column, Magnetic Starter, Reverse Switch, sn 180853 TRUMPF Nibbler Model TAS80A, 500-1900 SPM, sn 686 **ROCKWELL** Delta Vertical Bandsaw FORD SMITH Dual Head Pedestal Grinder WHITNEY JENSEN Foot Punch

TERMS OF SALE VISA

Payment: All payments must be in Cash, Certified Funds, Visa, MasterCard or Interac, Wire Transfers or Company Checks must be accompanied with a bank letter guaranteeing irrevocable payment to Infinity Asset Solutions Inc.

All online bidders must register on Bidspotter by 5pm Tuesday May 8.

A 15% buyers premium will be added to all onsite purchases (18% Online).

A \$500 refundable security deposit is required upon onsite registration (\$2,000 Online). A 25% deposit is required at time of purchase, balance due by 4 pm, Thursday May 10, 2012. NO EXCEPTIONS.

All goods are sold "As Is, Where Is", ALL SALES ARE FINAL.

All subject to prior sale. All Sales in Canadian Funds.

Complete terms and conditions including removal procedures, are available on our website, will be posted at the auction and will be provided at the time of registration.

REMOVAL TIMES

All Items By Wednesday May 16, 2012. Hours: Monday - Friday between 8 am - 4 pm. No items may be removed during auction. NO EXCEPTIONS.



TRUMPF NIBBLER MODEL TAS80A



ARBOGA GEARED HEAD PARTIAL VIEW CANTILEVER RACKING DRILL MODEL RM3508R

HOBART Welder, Wire Feed LINCOLN ELECTRIC Welder RANGER 10 HP Air Compressor 4'x4' Floor Scale, Anyload DRO

MISCELLANEOUS

Assorted Hand & Electric Tools, Magnetic Drills, Ladders, Heavy Duty Canilever / Pallet Racking, Pallet Jacks, Door



TNEY JENSEN FOOT PUNCH



PARTIAL VIEW MAG DRILLS



VIEW OF OFFICE FURNITURE

Plates, Banding Cart, 5 Asst Chain Hoists Up To 2 Ton Capacity. Lockers, Kitchen, Office Furniture & Equipment, Etc.

FORKLIFTS

TOYOTA 30, 6,000 lb Capacity, Model 5FGC30, Propane, 3 Stage Mast, 4' Forks, sn 10277

Visit infassets.com for complete details on all upcoming sales!

DIRECTIONS: From Toronto Airport To: 404 Attwell Drive, Toronto, Ontario, M9W 6M8

Keep right at the fork to continue toward ON-409 E, Exit Airport follow 409 E toward ON-427/ON-401, Take the exit toward Attwell Drive, Merge onto Marmac Dr, Slight right onto Attwell Dr, Continue straight onto Disco Rd, Turn right onto Carlingview Dr, Take the 1st left onto Attwell Dr, Destination will be on the left.

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